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DESCRIPTION

Ni BASED ALLOY WITH EXCELLENT CORROSION RESISTANCE TO SUPERCRITICAL WATER ENVIRONMENTS CONTAINING INORGANIC ACIDS

TECHNICAL FIELD

The present invention relates to a Ni based alloy with excellent corrosion resistance to (i) supercritical water containing inorganic acids such as hydrochloric acid, sulfuric acid, phosphoric acid and hydrofluoric acid generated by the decomposition and oxidation of organic toxic materials such as VX gas, GB (sarin) gas and mustard gas used in chemical weapons and the like, or (ii) supercritical water containing inorganic acids such as hydrochloric acid generated by the decomposition and oxidation of organic toxic materials such as PCBs and dioxin, which represent industrial waste products for which disposal is difficult. The invention also relates to a member for a supercritical water process reaction apparatus formed from such a Ni based alloy.

Furthermore, the present invention also relates to a Ni based alloy that displays excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, and a member for a supercritical water process reaction apparatus formed from such a Ni based alloy, and more particularly to a Ni based alloy that displays excellent resistance to stress corrosion cracking in (i) supercritical water environments containing non-chlorine based inorganic acids such as sulfuric acid, phosphoric acid and hydrofluoric acid generated by the decomposition and oxidation of organic toxic materials such as VX gas, GB (sarin) gas and mustard gas used in chemical weapons and the like, or (ii) supercritical water environments containing inorganic acids that comprise chlorine such as hydrochloric acid generated by the decomposition and

oxidation of organic toxic materials such as PCBs and dioxin, which represent industrial waste products for which disposal is difficult, as well as a member for a supercritical water process reaction apparatus formed from such a Ni based alloy.

BACKGROUND ART

Water at a temperature/pressure exceeding the critical point (specifically, water at a temperature/pressure exceeding 374°C/22.1 MPa) is known as supercritical water, and is capable of dissolving a huge variety of materials. Water in this supercritical state exists in a non-condensable, high density gaseous state, and is capable of completely dissolving non-polar or very slightly polar materials (such as hydrocarbon compounds or gases) which display only very limited solubility in water at room temperature, and it is reported that by also adding oxygen to the supercritical water, these dissolved materials can be oxidized and decomposed.

The organic toxic materials used in chemical weapons and the like are no exception, and can be dissolved completely in supercritical water, and by also incorporating dissolved oxygen in the supercritical water and reacting the organic toxic materials contained within the chemical weapons or the like in the supercritical water, oxidation and decomposition into non-toxic materials such as carbon dioxide, water, sulfuric acid and phosphoric acid can be achieved. For example, VX gas can be oxidized and decomposed into sulfuric acid and phosphoric acid, and GB gas can be oxidized and decomposed into hydrofluoric acid and phosphoric acid. Accordingly, in recent years in the U.S.A., tests have been conducted on using supercritical water in the disposal of chemical weapons that contain VX gas, GB (sarin) gas, mustard gas or the like, by decomposing and oxidizing, and thus detoxifying, the organic toxic materials of VX gas, GB (sarin) gas and mustard gas, which are difficult to break down under normal

conditions. Once this method for decomposing, oxidizing and detoxifying the organic toxic materials of VX gas, GB (sarin) gas and mustard gas and the like using supercritical water becomes established, it will provide a much more environmentally friendly process than the conventional incineration treatment methods, as the supercritical water and oxidizing agent have no adverse effects on the environmental. Furthermore, because supercritical water is highly reactive, organic toxic materials such as VX gas, GB (sarin) gas and mustard gas can be decomposed, oxidized and detoxified within a short period of time. In addition, the decomposition treatment can be carried out within a closed system, meaning there is no danger of environmental pollution caused by emissions or discharge.

Furthermore, organic toxic materials such as PCBs and dioxin, which represent industrial waste products for which disposal is difficult, are also no exception, and can be dissolved completely in supercritical water. By adding oxygen and reacting the organic toxic materials within the supercritical water, oxidation and decomposition into non-toxic materials such as carbon dioxide, water, and hydrochloric acid can be achieved. This process can be carried out within a closed system, meaning that compared with conventional incineration treatment methods, there is no danger of environmental pollution caused by emissions or discharge.

When supercritical water is used as the reaction solvent for decomposing and oxidizing organic toxic materials such as VX gas, GB (sarin) gas and mustard gas, the oxidation and decomposition in high temperature, high pressure (400°C to 650°C, 22.1 MPa to 80 MPa) supercritical water generates a mixture of inorganic acids such as sulfuric acid and phosphoric acid with a high concentration of oxygen. As a result, in order to enable supercritical water to be used as the reaction solvent for decomposing, oxidizing, and detoxifying organic toxic materials such as VX gas, GB (sarin) gas and

mustard gas, the process reaction apparatus in the system used for detoxifying these organic toxic materials, and in particular the material used for producing the process reaction vessel, must display good corrosion resistance relative to this type of supercritical water environment containing inorganic acids.

Furthermore, when supercritical water is used as the reaction solvent for decomposing and oxidizing organic toxic materials such as PCBs and dioxin, the oxidation and decomposition in high temperature, high pressure (400°C to 650°C, 22.1 MPa to 80 MPa) supercritical water generates a mixture of inorganic acids containing chlorine such as hydrochloric acid together with a high concentration of oxygen. As a result, in order to enable supercritical water to be used as the reaction solvent for decomposing, oxidizing, and detoxifying organic toxic materials such as PCBs and dioxin, the material used for producing the process reaction vessel in the system used for detoxifying these organic toxic materials must display good corrosion resistance relative to this type of supercritical water environment containing inorganic acids.

Consequently, Ni based corrosion resistant alloys, which are widely known as being highly resistant to corrosion, have been proposed as one possibility for a metal material that could be used for the process reaction apparatus used with supercritical water. Specific examples of such Ni based corrosion resistant alloys include Inconel (a registered trademark) 625 (as prescribed in ASTM UNS N06625, with a composition, expressed as weight percentages, that comprises, for example, Cr: 21.0%, Mo: 8.4%, Nb+Ta: 3.6%, Fe: 3.8%, Co: 0.6%, Ti:0.2%, and Mn: 0.2%, with the remainder being Ni and unavoidable impurities), and Hastelloy (a registered trademark) C-276 (as prescribed in ASTM UNS N10276, with a composition that comprises, for example, Cr: 15.5%, Mo: 16.1%, W: 3.7%, Fe: 5.7%, Co: 0.5%, and Mn: 0.5%, with the remainder being Ni and unavoidable impurities). Recent reports have stated that Ni based alloys with even

higher Cr contents display even better corrosion resistance relative to supercritical water containing inorganic acids. As a result, high Cr content Ni alloys such as MC alloy (with a composition comprising Cr: 44.1%, Mo: 1.0%, Mn: 0.2%, and Fe: 0.1%, with the remainder being Ni and unavoidable impurities) and Hastelloy G-30 (as prescribed in ASTM UNS N06030, with a composition that comprises, for example, Cr: 28.7%, Mo: 5.0%, Mn: 1.1%, Fe: 14.6%, Cu: 1.8%, W:2.6%, and Co: 1.87%, with the remainder being Ni and unavoidable impurities) are now attracting considerable attention as potential materials for reaction apparatus.

However, amongst conventional Ni based alloys, Inconel 625 and Hastelloy C-276 do not provide adequate corrosion resistance to supercritical water containing acids such as sulfuric acid, phosphoric acid and hydrofluoric acid, and consequently if either of these materials is employed in a process reaction apparatus in a system used for detoxifying organic toxic materials, particularly if employed as the material for producing the process reaction vessel, then long term operation of the system is impossible. MC alloy on the other hand displays good initial corrosion resistance to supercritical water containing acids such as sulfuric acid, phosphoric acid and hydrofluoric acid. However, because the phase stability of the alloy is not entirely satisfactory, phase transformation tends to occur at the operating temperature, leading to a deterioration in the corrosion resistance. Consequently, if MC alloy is used in a reaction apparatus, then long term operation of the system is impossible.

Furthermore Inconel 625 and Hastelloy C-276 do not provide adequate corrosion resistance, with pitting occurring at the contact surfaces between the alloy and the supercritical water containing hydrochloric acid. As a result, if either of these materials is employed as the material for producing the process reaction vessel in a system used for detoxifying these types of organic toxic materials, then long term

operation of the system is impossible. MC alloy on the other hand displays good initial corrosion resistance to supercritical water containing hydrochloric acid. However, because the phase stability of the alloy is not entirely satisfactory, phase transformation tends to occur at the operating temperature, leading to a deterioration in the corrosion resistance. Consequently, if MC alloy is used in a reaction apparatus, then long term operation of the system is impossible.

In addition, when a reaction vessel or piping is produced using Inconel (a registered trademark) 625, Hastelloy (a registered trademark) C-276 or Hastelloy (a registered trademark) G-30, then following manufacturing into a sheet or a pipe to make the process material, this process material must be subjected to further manufacturing process such as rolling or bending to complete the production of the reaction vessel or piping for the process reaction apparatus. Because a reaction vessel or piping produced in this manner is prepared by manufacturing process, internal stress or internal distortions remain within the product. Amongst conventional Ni based corrosion resistant alloys, it is known that Inconel 625 and Hastelloy C-276 develop stress corrosion cracking in contact with supercritical water containing non-chlorine based inorganic acids such as sulfuric acid, phosphoric acid and hydrofluoric acid. Consequently, if Inconel 625 or Hastelloy C-276 is used as the material for producing the reaction vessel or piping within a system for detoxifying organic toxic materials, then long term operation of the system is impossible. Hastelloy (a registered trademark) G-30 on the other hand displays good initial resistance to stress corrosion cracking when exposed to supercritical water containing acids such as sulfuric acid, phosphoric acid and hydrofluoric acid. However, because the phase stability of the alloy is not entirely satisfactory, phase transformation tends to progress gradually at the operating temperature (400°C to 650°C). If a stress field such as that generated by a high temperature, high pressure supercritical water

environment is generated once this phase transformation has already progressed significantly, then stress corrosion cracking can occur. Consequently, Hastelloy G-30 is not an ideal material for producing a process reaction apparatus capable of long term operation.

Similarly, if conventional Ni based corrosion resistant alloys such as Inconel 625 and Hastelloy C-276 with residual internal stress or internal distortion are brought into contact with supercritical water containing hydrochloric acid or the like, then stress corrosion cracking occurs. Consequently, if either of these alloys is used for producing the reaction vessel or piping in a process reaction apparatus for detoxifying organic toxic materials, then long term operation of the system is impossible. Hastelloy (a registered trademark) G-30 on the other hand displays no stress corrosion cracking during initial operations with supercritical water containing hydrochloric acid. However, because the phase stability of the alloy is not entirely satisfactory, phase transformation tends to progress gradually at the operating temperature (400°C to 650°C). If a stress field such as that generated by a high temperature, high pressure supercritical water environment is generated once this phase transformation has already progressed significantly, then stress corrosion cracking can occur. Consequently, Hastelloy (a registered trademark) G-30 is not an ideal material for producing a process reaction apparatus capable of long term operation.

DISCLOSURE OF INVENTION

The inventors of the present invention conducted intensive research aimed at producing a Ni based alloy that displays satisfactory corrosion resistance to the types of supercritical water environments containing inorganic acids described above, and also displays excellent phase stability at 400 to 650°C, which would enable operations to be

continued for longer periods. As a result of this research, they discovered that a Ni based alloy comprising Cr: from more than 43% to 50% or less(all % values refer to % by weight values), Mo: 0.1 to 2%, Mg: 0.001 to 0.05%, N: 0.001 to 0.04%, Mn: 0.05 to 0.5%, where necessary also comprising either one, or both, of Fe: 0.05 to 1.0% and Si: 0.01 to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less, displays excellent corrosion resistance relative to supercritical water environments containing inorganic acids, and also displays excellent phase stability. Moreover, they also discovered that if this Ni based alloy is used as the material for producing a process reaction apparatus in a system for detoxifying organic toxic materials, then extended operation of the system becomes possible.

One aspect A of the present invention is based on these findings, and provides:

(A1) a Ni based alloy with excellent corrosion resistance relative to supercritical water environments containing inorganic acids, comprising Cr: from more than 43% to 50% or less, Mo: 0.1 to 2%, Mg: 0.001 to 0.05%, N: 0.001 to 0.04%, Mn: 0.05 to 0.5%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(A2) a Ni based alloy with excellent corrosion resistance relative to supercritical water environments containing inorganic acids, comprising Cr: from more than 43% to 50% or less, Mo: 0.1 to 2%, Mg: 0.001 to 0.05%, N: 0.001 to 0.04%, Mn: 0.05 to 0.5%, further comprising either one, or both, of Fe: 0.05 to 1.0% and Si: 0.01 to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less, and

(A3) a member for a supercritical water process reaction apparatus formed from a Ni based alloy with a composition according to either one of (A1) or (A2) above.

As follows is a detailed description of the reasons for restricting the quantity of each element in the compositions of the Ni based alloys according to the aforementioned aspect A of the present invention.

Cr:

In a supercritical water environment containing sulfuric acid, Cr is very effective in promoting corrosion resistance of the aforementioned alloy A. In order to achieve this corrosion resistant effect the quantity of Cr must exceeds 43%, although quantities exceeding 50% make processing of the alloy difficult. Accordingly, the Cr content within a Ni based alloy according to this aspect of the present invention is set to a value within the range from more than 43% to 50% or less, and is preferably from 43.1 to 47%.

Mo:

Mo has a particularly strong effect in improving the corrosion resistance of the alloy A in supercritical water environments containing phosphoric acid. This effect manifests at Mo quantities of at least 0.1%, although at quantities exceeding 2% the phase stability tends to deteriorate. Accordingly, the Mo content within a Ni based alloy according to this aspect of the present invention is set to a value within the range from 0.1 to 2%, and is preferably from more than 0.1% to less than 0.5%.

N, Mn and Mg:

By jointly incorporating N, Mn and Mg, the phase stability of the alloy A can be improved. In other words, N, Mn and Mg stabilize the Ni-fcc matrix, and help to prevent precipitation of a second phase. However, if the N content is less than 0.001%, then the phase stabilizing effect disappears, whereas if the N content exceeds 0.04%, then nitrides are formed, causing a deterioration in the corrosion resistance relative to supercritical water environments containing inorganic acids. Accordingly, the N content is set to a value within the range from 0.001% to 0.04% (and preferably from

0.005% to 0.03%). Similarly, if the Mn content is less than 0.05%, then the phase stabilizing effect disappears, whereas if the Mn content exceeds 0.5%, the corrosion resistance relative to supercritical water environments containing inorganic acids deteriorates. Accordingly, the Mn content is set to a value within the range from 0.05% to 0.5% (and preferably from 0.06% to 0.1%). Similarly, if the Mg content is less than 0.001%, then the phase stabilizing effect disappears, whereas if the Mg content exceeds 0.05%, the corrosion resistance relative to supercritical water environments containing inorganic acids deteriorates. Accordingly, the Mg content is set to a value within the range from 0.001% to 0.05% (and preferably from 0.002% to 0.04%).

Fe and Si:

Fe and Si have a strengthening effect on the aforementioned alloy A, and are consequently added where improved strength is required. Fe displays a strength improvement effect at quantities of at least 0.05%, whereas quantities exceeding 1% result in an undesirable deterioration in the corrosion resistance relative to supercritical water environments containing inorganic acids. Accordingly, the Fe content is set to a value within the range from 0.05% to 1% (and preferably from 0.1% to 0.5%).

Similarly, Si displays a strength improvement effect at quantities of at least 0.01%, whereas quantities exceeding 0.1% result in an undesirable deterioration in the corrosion resistance relative to supercritical water environments containing inorganic acids. Accordingly, the Si content is set to a value within the range from 0.01% to 0.1% (and preferably from 0.02% to 0.08%).

C:

C is incorporated within the alloy A as an unavoidable impurity, and if the quantity is too high, then this C can form carbides with Cr in the vicinity of the grain boundaries, causing a deterioration in the corrosion resistance. As a result, lower C

content values are preferred, and the maximum value for the C content within the unavoidable impurities is set at 0.05%.

In addition, the inventors of the present invention then conducted further intensive research aimed at producing a Ni based alloy that displays satisfactory corrosion resistance to the types of supercritical water environments containing inorganic acids described above, and also displays excellent phase stability at 400°C to 650°C, which would enable operations to be continued for even longer periods. As a result of this research, they discovered that a Ni based alloy comprising Cr: from 29% to less than 42% (all % values refer to % by weight values), Ta: from more than 1% to 3% or less, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, where necessary also comprising Mo: 0.1% to 2%, and/or either one, or both, of Fe: 0.05% to 1.0% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less, displays excellent corrosion resistance relative to supercritical water environments containing inorganic acids, and also displays excellent phase stability. Moreover, they also discovered that if this Ni based alloy is used as the material for producing a process reaction apparatus in a system for detoxifying organic toxic materials, then even longer operation of the system becomes possible.

Another aspect B of the present invention is based on these findings, and provides:

(B1) a Ni based alloy with excellent corrosion resistance relative to supercritical water environments containing inorganic acids, comprising Cr: from 29% to less than 42%, Ta: from more than 1% to 3% or less, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, and the remainder as Ni and unavoidable impurities,

wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(B2) a Ni based alloy with excellent corrosion resistance relative to supercritical water environments containing inorganic acids, comprising Cr: from 29% to less than 42%, Ta: from more than 1% to 3% or less, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Mo: 0.1% to 2%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(B3) a Ni based alloy with excellent corrosion resistance relative to supercritical water environments containing inorganic acids, comprising Cr: from 29% to less than 42%, Ta: from more than 1% to 3% or less, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, further comprising either one, or both, of Fe: 0.05% to 1.0% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(B4) a Ni based alloy with excellent corrosion resistance relative to supercritical water environments containing inorganic acids, comprising Cr: from 29% to less than 42%, Ta: from more than 1% to 3% or less, Mg: 0.001 to 0.05%, N: 0.001 to 0.04%, Mn: 0.05 to 0.5%, also comprising Mo: 0.1 to 2%, further comprising either one, or both, of Fe: 0.05 to 1.0% and Si: 0.01 to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less, and

(B5) a member for a supercritical water process reaction apparatus formed from a Ni based alloy with a composition according to any one of (B1), (B2), (B3) and (B4) above.

As follows is a detailed description of the reasons for restricting the quantity of

each element in the compositions of the Ni based alloys according to this aspect B of the present invention.

Cr and Ta:

In a supercritical water environment containing hydrochloric acid, incorporating both Cr and Ta into the aforementioned Ni based alloy B causes a marked improvement in the corrosion resistance. The quantity of Cr must be at least 29%. However, if the Cr content is 42% or more, then the combination with Ta causes a deterioration in the phase stability, leading to a reduction in the level of corrosion resistance, and consequently the Cr content is set to a value within a range from 29% to less than 42%, and preferably from 30% to less than 38%.

Furthermore, the Ni based alloy B must also contain more than 1% of Ta, although if the Ta content exceeds 3%, then the combination with Cr causes a deterioration in the phase stability, leading to an undesirable reduction in the level of corrosion resistance. Accordingly, the Ta content is set to a value within a range from more than 1% to 3% or less (and preferably from 1.1% to 2.5%).

N and Mn:

By jointly incorporating N and Mn, the phase stability of the Ni based alloy B can be improved. In other words, N and Mn stabilize the Ni-fcc matrix, and help to prevent precipitation of a second phase. However, if the N content is less than 0.001%, then the phase stabilizing effect disappears, whereas if the N content exceeds 0.04%, then nitrides are formed, causing a deterioration in the corrosion resistance relative to supercritical water environments containing inorganic acids. Accordingly, the N content is set to a value within the range from 0.001% to 0.04% (and preferably from 0.005% to 0.03%). Similarly, if the Mn content is less than 0.05%, then the phase stabilizing effect disappears, whereas if the Mn content exceeds 0.5%, the corrosion

resistance relative to supercritical water environments containing inorganic acids deteriorates. Accordingly, the Mn content is set to a value within the range from 0.05% to 0.5% (and preferably from 0.06% to 0.1%).

Mg:

Mg is also a component that improves the phase stability of the aforementioned Ni based alloy B, although if the Mg content is less than 0.001%, then the phase stabilizing effect disappears, whereas if the Mg content exceeds 0.05%, then the corrosion resistance relative to supercritical water environments containing inorganic acids deteriorates. Accordingly, the Mg content is set to a value within the range from 0.001% to 0.05% (and preferably from 0.002% to 0.04%).

Mo:

Mo has a particularly strong effect in further improving the corrosion resistance of the Ni based alloy B in supercritical water environments containing hydrochloric acid, and may be added where required. This effect manifests at Mo quantities of at least 0.1%, although at quantities exceeding 2% the phase stability tends to deteriorate. Accordingly, the Mo content within the Ni based alloy of this aspect B is set to a value within the range from 0.1% to 2%, and is preferably from more than 0.1% to less than 0.5%.

Fe and Si:

Fe and Si have a strengthening effect on the aforementioned Ni based alloy B, and are consequently added where improved strength is required. Fe displays a strength improvement effect at quantities of at least 0.05%, whereas quantities exceeding 1% result in an undesirable deterioration in the corrosion resistance relative to supercritical water environments containing inorganic acids. Accordingly, the Fe content is set to a value within the range from 0.05% to 1% (and preferably from 0.1% to 0.5%).

Similarly, Si displays a strength improvement effect at quantities of at least 0.01%, whereas quantities exceeding 0.1% result in an undesirable deterioration in the corrosion resistance relative to supercritical water environments containing inorganic acids. Accordingly, the Si content is set to a value within the range from 0.01% to 0.1% (and preferably from 0.02% to 0.1%).

C:

C is incorporated within the Ni based alloy B as an unavoidable impurity, and if the quantity is too high, then this C can form carbides with Cr in the vicinity of the grain boundaries, causing a deterioration in the corrosion resistance. As a result, lower C content values are preferred, and the maximum value for the C content within the unavoidable impurities is set at 0.05%.

Furthermore, the inventors of the present invention also conducted intensive research aimed at developing a Ni based alloy which does not develop stress corrosion cracking even in supercritical water environments containing inorganic acids, and furthermore also displays excellent phase stability even when maintained at an operating temperature (400°C to 650°C) for extended periods, meaning phase transformation can be suppressed and a satisfactory level of resistance to stress corrosion cracking can be ensured even in the above type of supercritical water environments containing inorganic acids. Using this Ni based alloy, the inventors then developed members for a supercritical water process reaction apparatus capable of extended operation in supercritical water environments containing inorganic acids. The results of this research included the following findings:

(Ca) a Ni based alloy comprising Cr: from more than 36% to less than 42% (all % values refer to % by weight values), W: from more than 0.01% to less than 0.5%,

Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less, displays excellent resistance to stress corrosion cracking in supercritical water environments containing non-chlorine based inorganic acids such as sulfuric acid, phosphoric acid and hydrofluoric acid, and also displays excellent phase stability, and consequently even when maintained at an operating temperature (400°C to 650°C) for extended periods, phase transformation can be suppressed and stress corrosion cracking can be prevented, and if this Ni based alloy is used as the material for the reaction apparatus in a system that uses supercritical water for detoxifying organic toxic materials, then even longer operation of the system becomes possible,

(Cb) in a Ni based alloy with the composition described above in (Ca), if the relative proportion of the aforementioned remainder portion is reduced and Nb: from more than 1.0% to 6% or less is added, then the resistance to stress corrosion cracking can be further improved,

(Cc) in a Ni based alloy with the composition described above in (Ca), if the relative proportion of the aforementioned remainder portion is reduced and either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1% are added, then the resistance to stress corrosion cracking can be further improved, and

(Cd) in a Ni based alloy with the composition described above in (Ca), if the relative proportion of the aforementioned remainder portion is reduced and either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1% are added, then the strength of the alloy can be improved.

Another aspect C of the present invention is based on these research findings, and provides:

(C1) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 36% to less than 42%, W: from more than 0.01% to less than 0.5%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(C2) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 36% to less than 42%, W: from more than 0.01% to less than 0.5%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Nb: from more than 1.0% to 6% or less, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(C3) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 36% to less than 42%, W: from more than 0.01% to less than 0.5%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, further comprising either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(C4) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 36% to less than 42%, W: from more than 0.01% to less than 0.5%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, further comprising either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to

0.05% or less,

(C5) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 36% to less than 42%, W: from more than 0.01% to less than 0.5%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Nb: from more than 1.0% to 6% or less, further comprising either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(C6) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 36% to less than 42%, W: from more than 0.01% to less than 0.5%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Nb: from more than 1.0% to 6% or less, further comprising either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(C7) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 36% to less than 42%, W: from more than 0.01% to less than 0.5%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1%, further comprising either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(C8) a Ni based alloy with excellent resistance to stress corrosion cracking in

supercritical water environments containing inorganic acids, comprising Cr: from more than 36% to less than 42%, W: from more than 0.01% to less than 0.5%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Nb: from more than 1.0% to 6% or less, further comprising either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1%, further comprising either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less, and

(C9) a member for a supercritical water process reaction apparatus formed from a Ni based alloy with a composition according to any one of (C1), (C2), (C3), (C4), (C5), (C6), (C7) and (C8) above.

As follows is a detailed description of the reasons for restricting the quantity of each element in the compositions of the Ni based alloys according to this aspect C of the present invention.

Cr and W:

By incorporating a Cr content exceeding 36% and a W content exceeding 0.01% within the Ni based alloy, the resistance to stress corrosion cracking in supercritical water environments containing non-chlorine based inorganic acids such as sulfuric acid, phosphoric acid and hydrofluoric acid can be improved markedly. However if the Cr content is 42% or more, then the combination with W causes a deterioration in the resistance to stress corrosion cracking, and consequently the Cr content is set to a value within a range from more than 36% to less than 42%, and preferably from more than 38% to 41.5% or less. Similarly, if the W content is 0.5% or more, then the combination with Cr causes an undesirable deterioration in the workability of the alloy. Accordingly, the W content is set to a value within a range from more than 0.01% to less

than 0.5%, and preferably from 0.1% to 0.45%.

N, Mn and Mg:

By jointly incorporating N, Mn and Mg, the phase stability of the Ni based alloy C can be improved. In other words, N, Mn and Mg stabilize the Ni-fcc matrix, and help to prevent precipitation of a second phase. However, if the N content is less than 0.001%, then the phase stabilizing effect disappears, whereas if the N content exceeds 0.04%, then nitrides are formed, causing a deterioration in the corrosion resistance in supercritical water environments. Accordingly, the N content is set to a value within the range from 0.001% to 0.04% (and preferably from 0.005% to 0.03%). Similarly, if the Mn content is less than 0.05%, then the phase stabilizing effect disappears, whereas if the Mn content exceeds 0.5%, the resistance to stress corrosion cracking in supercritical water environments containing inorganic acids deteriorates. Accordingly, the Mn content is set to a value within the range from 0.05% to 0.5% (and preferably from 0.1% to 0.4%). Similarly, Mg also functions as a component capable of improving the phase stability, although if the Mg content is less than 0.001%, then the phase stabilizing effect disappears, whereas if the Mg content exceeds 0.05%, the resistance to stress corrosion cracking in supercritical water environments containing inorganic acids deteriorates. Accordingly, the Mg content is set to a value within the range from 0.001% to 0.05% (and preferably from 0.010% to 0.040%).

Nb:

By adding Nb to a Ni based alloy with a Cr content exceeding 36% and a W content exceeding 0.01%, the overall corrosion resistance of the alloy in supercritical water environments containing oxygen but containing no chlorine can be further improved, and accordingly Nb can be added as required. The resistance improvement effect manifests at quantities exceeding 1.0%, but if the Nb content exceeds 6%, then the

phase stability deteriorates. Accordingly, the Nb content in a Ni based alloy of the aspect C is set to a value within a range from more than 1.0% to 6% or less, and preferably from 1.1% to less than 3.0%.

Mo and Hf:

By adding Mo and Hf to a Ni based alloy with a Cr content exceeding 36% and a W content exceeding 0.01%, the resistance of the alloy to stress corrosion cracking in supercritical water environments containing oxygen but containing no chlorine can be further improved, and accordingly Mo and Hf can be added as required. This effect manifests at Mo quantities exceeding 0.01%, although at quantities of at least 0.5% the phase stability tends to deteriorate, causing an undesirable deterioration in the resistance of the alloy to stress corrosion cracking in supercritical water environments containing inorganic acids. Accordingly, the Mo content is set to a value within the range from more than 0.01% to less than 0.5% (and preferably from more than 0.1% to less than 0.5%).

Similarly, Hf displays a resistance improvement effect at quantities of at least 0.01%, whereas quantities exceeding 0.1% result in an undesirable deterioration in the resistance to stress corrosion cracking in supercritical water environments containing inorganic acids. Accordingly, the Hf content is set to a value within the range from 0.01% to 0.1% (and preferably from 0.02% to 0.05%).

Fe and Si:

Fe and Si have a strengthening effect, and are consequently added where improved strength is required. Fe displays a strength improvement effect at quantities of at least 0.1%, whereas quantities exceeding 10% result in an undesirable deterioration in the overall corrosion resistance in supercritical water environments containing inorganic acids. Accordingly, the Fe content is set to a value within the range from

0.1% to 10% (and preferably from 0.5% to 4%).

Similarly, Si displays a strength improvement effect at quantities of at least 0.01%, whereas quantities exceeding 0.1% result in a deterioration in the phase stability, causing an undesirable deterioration in the resistance to stress corrosion cracking in supercritical water environments containing inorganic acids. Accordingly, the Si content is set to a value within the range from 0.01% to 0.1% (and preferably from 0.02% to 0.05%).

C:

C is incorporated in the alloy as an unavoidable impurity, and if the quantity is too high, then this C can form carbides with Cr in the vicinity of the grain boundaries, causing a general deterioration in the overall corrosion resistance. As a result, lower C content values are preferred, and the maximum value for the C content within the unavoidable impurities is set at 0.05%.

In addition, the inventors of the present invention also conducted intensive research aimed at developing a Ni based alloy which does not develop stress corrosion cracking even in supercritical water environments containing inorganic acids, and furthermore also displays excellent phase stability even when maintained at an operating temperature (400°C to 650°C) for extended periods, meaning phase transformation can be suppressed and a satisfactory level of resistance to stress corrosion cracking can be ensured even in the above type of supercritical water environments containing inorganic acids. Using this Ni based alloy, the inventors then developed members for a supercritical water process reaction apparatus capable of extended operation under supercritical water environments containing inorganic acids. The results of this research included the following findings:

(Da) a Ni based alloy comprising Cr: from more than 28% to less than 34% (all % values refer to % by weight values), W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less, displays excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, and particularly supercritical water environments containing chlorine-based inorganic acids, and also displays excellent phase stability, and consequently even when maintained at an operating temperature (400°C to 650°C) for extended periods, phase transformation can be suppressed and stress corrosion cracking can be prevented, and if this Ni based alloy is used as the material for the process reaction apparatus in a system that uses supercritical water for detoxifying organic toxic materials, then extended operation of the system becomes possible,

(Db) in a Ni based alloy with the composition described above in (Da), if the relative proportion of the aforementioned remainder portion is reduced and Nb: from more than 1.0% to 6% or less is added, then the resistance to stress corrosion cracking can be further improved,

(Dc) in a Ni based alloy with the composition described above in (Da), if the relative proportion of the aforementioned remainder portion is reduced and either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1% are added, then the resistance to stress corrosion cracking can be further improved, and

(Dd) in a Ni based alloy with the composition described above in (Da), if the relative proportion of the aforementioned remainder portion is reduced and either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1% are added, then the strength of the alloy can be improved.

Another aspect D of the present invention is based on these research findings, and provides:

(D1) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 28% to less than 34%, W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(D2) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 28% to less than 34%, W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Nb: from more than 1.0% to 6% or less, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(D3) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 28% to less than 34%, W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, further comprising either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(D4) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 28% to less than 34%, W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, further comprising either one, or both,

of Fe: 0.1% to 10% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(D5) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 28% to less than 34%, W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Nb: from more than 1.0% to 6% or less, further comprising either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(D6) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 28% to less than 34%, W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Nb: from more than 1.0% to 6% or less, further comprising either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less,

(D7) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 28% to less than 34%, W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1%, further comprising either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is

restricted to 0.05% or less,

(D8) a Ni based alloy with excellent resistance to stress corrosion cracking in supercritical water environments containing inorganic acids, comprising Cr: from more than 28% to less than 34%, W: from more than 0.1% to less than 1.0%, Mg: 0.001% to 0.05%, N: 0.001% to 0.04%, Mn: 0.05% to 0.5%, also comprising Nb: from more than 1.0% to 6% or less, further comprising either one, or both, of Mo: from 0.01% to less than 0.5% and Hf: 0.01% to 0.1%, further comprising either one, or both, of Fe: 0.1% to 10% and Si: 0.01% to 0.1%, and the remainder as Ni and unavoidable impurities, wherein the quantity of C amongst the unavoidable impurities is restricted to 0.05% or less, and

(D9) a member for a supercritical water process reaction apparatus formed from a Ni based alloy with a composition according to any one of (D1), (D2), (D3), (D4), (D5), (D6), (D7) and (D8) above.

As follows is a detailed description of the reasons for restricting the quantity of each element in the compositions of the Ni based alloys according to this aspect D of the present invention.

Cr and W:

In a supercritical water environment containing hydrochloric acid, the resistance to stress corrosion cracking can be improved markedly by incorporating both Cr and W into the Ni based alloy of the aspect D. The Cr content must exceed 28%. However if the Cr content is 34% or more, then the combination with W causes a deterioration in the overall corrosion resistance, and consequently the Cr content is set to a value within a range from more than 28% to less than 34%, and preferably from 28.5% to less than 33%.

Similarly, the W content in a Ni based alloy of the aspect D must exceed 0.1%.

However, if the W content is 1.0% or more then the combination with Cr causes a deterioration in the phase stability, resulting in an undesirable deterioration in the resistance to stress corrosion cracking. Accordingly, the W content is set to a value within a range from more than 0.1% to less than 1.0% (and preferably from more than 0.1% to 0.5% or less).

N, Mn and Mg

By jointly incorporating N, Mn and Mg, the phase stability of the Ni based alloy D can be improved. In other words, N, Mn and Mg stabilize the Ni-fcc matrix, and help to prevent precipitation of a second phase. However, if the N content is less than 0.001%, then the phase stabilizing effect disappears, whereas if the N content exceeds 0.04%, then nitrides are formed, causing a deterioration in the corrosion resistance relative to supercritical water environments. Accordingly, the N content is set to a value within the range from 0.001% to 0.04% (and preferably from 0.005% to 0.03%). Similarly, if the Mn content is less than 0.05%, then the phase stabilizing effect disappears, whereas if the Mn content exceeds 0.5%, the resistance to stress corrosion cracking in supercritical water environments containing inorganic acids deteriorates. Accordingly, the Mn content is set to a value within the range from 0.05% to 0.5% (and preferably from 0.1% to 0.4%). Similarly, Mg also functions as a component capable of improving the phase stability, although if the Mg content is less than 0.001%, then the phase stabilizing effect disappears, whereas if the Mg content exceeds 0.05%, the resistance to stress corrosion cracking in supercritical water environments containing inorganic acids deteriorates. Accordingly, the Mg content is set to a value within the range from 0.001% to 0.05% (and preferably from 0.010% to 0.040%).

Nb:

Nb is effective in improving the overall corrosion resistance of the alloy,

particularly in supercritical water environments containing hydrochloric acid, and accordingly is added to the alloy as required. The resistance improvement effect manifests at quantities exceeding 1.0%, but if the Nb content exceeds 6%, then the phase stability deteriorates. Accordingly, the Nb content in a Ni based alloy of the aspect D is set to a value within a range from more than 1.0% to 6% or less, and preferably from 1.1% to less than 3.0%.

Mo and Hf:

Mo and Hf are effective in improving the resistance to stress corrosion cracking, particularly in supercritical water environments containing hydrochloric acid, and accordingly are added to the alloy as required. This effect manifests at Mo quantities exceeding 0.01%, although at quantities of 0.5% or more the phase stability tends to deteriorate, causing an undesirable deterioration in the resistance of the alloy to stress corrosion cracking in supercritical water environments containing inorganic acids. Accordingly, the Mo content is set to a value within the range from more than 0.01% to less than 0.5% (and preferably from more than 0.1% to less than 0.5%).

Similarly, Hf displays a resistance improvement effect at quantities of at least 0.01%, whereas quantities exceeding 0.1% result in an undesirable deterioration in the resistance to stress corrosion cracking in supercritical water environments containing inorganic acids. Accordingly, the Hf content is set to a value within the range from 0.01% to 0.1% (and preferably from 0.02% to 0.05%).

Fe and Si:

Fe and Si have a strengthening effect, and are consequently added where improved strength is required. Fe displays a strength improvement effect at quantities of at least 0.1%, whereas quantities exceeding 10% result in an undesirable deterioration in the overall corrosion resistance in supercritical water environments containing

inorganic acids. Accordingly, the Fe content is set to a value within the range from 0.1% to 10% (and preferably from 0.5% to 4.0%).

Similarly, Si displays a strength improvement effect at quantities of at least 0.01%, whereas quantities exceeding 0.1% result in an undesirable deterioration in the phase stability, causing a deterioration in the resistance to stress corrosion cracking in supercritical water environments containing inorganic acids. Accordingly, the Si content is set to a value within the range from 0.01% to 0.1% (and preferably from 0.02% to 0.05%).

C:

C is incorporated in the alloy as an unavoidable impurity, and if the quantity is too high, then this C can form carbides with Cr in the vicinity of the grain boundaries, causing a general deterioration in the overall corrosion resistance. As a result, lower C content values are preferred, and the maximum value for the C content within the unavoidable impurities is set at 0.05%.

DESCRIPTION OF THE INVENTION

(Aspect A)

Using a raw material with a low C content in each case, the raw material was melted and cast in a normal high frequency induction furnace to prepare an ingot of thickness 12 mm. The ingot was then subjected to homogenizing heat treatment for 10 hours at 1230°C. Subsequently, with the temperature held within a range from 1000°C to 1230°C, hot rolling was used to reduce the thickness by 1 mm per repetition, and this process was repeated until a final thickness of 5 mm was achieved. The sample was then subjected to solution treatment by holding the sample at 1200°C for 30 minutes followed by water quenching. The surface of the sample was then buffed, yielding a Ni

based alloy sheet A1 to A21 of the present invention, or a comparative Ni based alloy sheet AC1 to AC11, with a composition shown in Table A1 to Table A3. In addition, using the compositions shown in Table A3, commercially available Ni based alloy sheets AU1 to AU3 of thickness 5 mm were also prepared.

Each of the Ni based alloy sheets A1 to A21 of the present invention, the comparative Ni based alloy sheets AC1 to AC11, and the conventional Ni based alloy sheets AU1 to AU3 was cut to prepare solution test specimens of dimensions 10 mm x 50 mm. In addition, in order to evaluate the effect of the phase stability on the corrosion resistance relative to a supercritical water environment containing inorganic acids, each of the Ni based alloy sheets A1 to A21 of the present invention, the comparative Ni based alloy sheets AC1 to AC11, and the conventional Ni based alloy sheets AU1 to AU3 was subjected to aging treatment by holding the sheet at 550°C for 1000 hours, and the sheet was then cut to prepare aged test specimens of dimensions 10 mm x 50 mm.

Next, a flow type corrosion test apparatus was prepared using a Hastelloy C-276 pipe as an autoclave. A test solution is pumped into one end of the Hastelloy C-276 pipe of this flow type corrosion test apparatus using a high pressure pump, and is discharged from the other end of the pipe, while the test solution inside the Hastelloy C-276 pipe is maintained at a predetermined flow rate. The test solution is heated by a heater provided on the Hastelloy C-276 pipe, and the test solution is able to be maintained at a predetermined temperature. In addition, the test solution discharged from the other end of the Hastelloy C-276 pipe of the flow type corrosion test apparatus passes through a pressure reducing valve and is recovered in a reservoir tank.

Using the flow type corrosion test apparatus described above, corrosion tests were conducted using the inorganic acid containing supercritical water simulated solutions described below.

(Aa) A test solution was prepared by mixing 0.2 mol/kg of sulfuric acid and 0.2 mol/kg of phosphoric acid into supercritical water with a fluid temperature of 550°C, a pressure of 40 MPa and a dissolved oxygen level of 8 ppm. This solution is an estimation of the supercritical water solution generated when VX gas is decomposed and oxidized in supercritical water (and is hereafter referred to as a simulated VX gas decomposition supercritical water solution). This simulated VX gas decomposition supercritical water solution was fed into the Hastelloy C-276 pipe of the aforementioned flow type corrosion test apparatus, and the flow rate of the simulated VX gas decomposition supercritical water solution inside the Hastelloy C-276 pipe was adjusted to 6 g/min, thus forming a supercritical water environment containing inorganic acids. Solution test specimens of the Ni based alloy sheets A1 to A21 of the present invention, the comparative Ni based alloy sheets AC1 to AC11, and the conventional Ni based alloy sheets AU1 to AU3 were then each held in this supercritical water environment for a period of 100 hours. The reduction in weight of the solution test specimen over the course of the test was divided by the surface area of the specimen to determine the weight loss per unit area for each test specimen. The results are shown in Table A1 through Table A3.

In addition, in order to evaluate the effect of the phase stability on the corrosion resistance relative to a supercritical water environment containing inorganic acids, aged test specimens of the Ni based alloy sheets A1 to A21 of the present invention, the comparative Ni based alloy sheets AC1 to AC11, and the conventional Ni based alloy sheets AU1 to AU3 were each held in the above supercritical water environment containing inorganic acids for a period of 100 hours. The reduction in weight of the test specimen over the course of the test was divided by the surface area of the aged test specimen to determine the weight loss per unit area for each test specimen. The results

are shown in Table A1 through Table A3.

(Ab) A test solution was prepared by mixing 0.4 mol/kg of phosphoric acid and 0.1 mol/kg of hydrofluoric acid into supercritical water with a fluid temperature of 550°C, a pressure of 40 MPa and a dissolved oxygen level of 8 ppm. This solution is an estimation of the supercritical water solution generated when GB (sarin) gas is decomposed and oxidized in supercritical water (and is hereafter referred to as a simulated GB gas decomposition supercritical water solution). This simulated GB gas decomposition supercritical water solution was fed into the Hastelloy C-276 pipe of the aforementioned flow type corrosion test apparatus, and the flow rate of the simulated GB gas decomposition supercritical water solution inside the Hastelloy C-276 pipe was adjusted to 6 g/min, thus forming a supercritical water environment containing inorganic acids. Solution test specimens of the Ni based alloy sheets A1 to A21 of the present invention, the comparative Ni based alloy sheets AC1 to AC11, and the conventional Ni based alloy sheets AU1 to AU3 were then each held in this supercritical water environment for a period of 100 hours. The reduction in weight of the solution test specimen over the course of the test was divided by the surface area of the specimen to determine the weight loss per unit area for each test specimen. The results are shown in Table A1 through Table A3.

In addition, in order to evaluate the effect of the phase stability on the corrosion resistance relative to a supercritical water environment containing inorganic acids, aged test specimens of the Ni based alloy sheets A1 to A21 of the present invention, the comparative Ni based alloy sheets AC1 to AC11, and the conventional Ni based alloy sheets AU1 to AU3 were each held in the above supercritical water environment containing inorganic acids for a period of 100 hours. The reduction in weight of the test specimen over the course of the test was divided by the surface area of the aged test

specimen to determine the weight loss per unit area for each test specimen. The results are shown in Table A1 through Table A3.

Table A1

Ni based alloy sheet		Composition (% by weight)									Corrosion tests using simulated VX gas decomposition supercritical water solution		Corrosion tests using simulated GB gas decomposition supercritical water solution	
		Cr	Mo	Mg	N	Mn	Fe	Si	C#	Ni and unavoidable impurities	weight reduction in solution test specimen (mg/cm²)	weight reduction in aged test specimen (mg/cm²)	weight reduction in solution test specimen (mg/cm²)	weight reduction in aged test specimen (mg/cm²)
Present Invention	A1	44.0	1.00	0.008	0.021	0.07	-	-	0.02	remainder	3	4	5	6
	A2	43.1	0.31	0.006	0.008	0.22	-	-	0.02	remainder	7	7	8	8
	A3	49.7	0.45	0.007	0.011	0.13	-	-	0.03	remainder	4	8	3	9
	A4	44.2	0.12	0.011	0.021	0.28	-	-	0.02	remainder	4	6	5	7
	A5	43.2	1.96	0.021	0.013	0.10	-	-	0.02	remainder	5	7	6	8
	A6	45.6	0.46	0.001	0.014	0.09	-	-	0.01	remainder	4	6	2	4
	A7	44.0	0.36	0.049	0.002	0.14	-	-	0.02	remainder	5	9	5	9
	A8	44.5	0.35	0.022	0.039	0.12	-	-	0.02	remainder	4	6	6	7
	A9	46.5	0.47	0.006	0.022	0.05	-	-	0.02	remainder	3	5	7	9
	A10	45.1	0.49	0.008	0.025	0.49	-	-	0.01	remainder	4	6	5	8
	A11	45.6	0.48	0.031	0.018	0.13	0.05	-	0.03	remainder	5	6	6	7
	A12	43.3	0.47	0.026	0.009	0.24	0.98	-	0.02	remainder	4	7	7	9
	A13	44.4	0.48	0.017	0.022	0.17	-	0.01	0.02	remainder	3	5	6	8
	A14	44.1	0.46	0.004	0.022	0.11	-	0.09	0.02	remainder	4	6	5	7

C# refers to the C quantity incorporated as an unavoidable impurity

Table A2

Ni based alloy sheet		Composition (% by weight)									Corrosion tests using simulated VX gas decomposition supercritical water solution		Corrosion tests using simulated GB gas decomposition supercritical water solution	
		Cr	Mo	Mg	N	Mn	Fe	Si	C#	Ni and unavoidable impurities	weight reduction in solution test specimen (mg/cm^2)	weight reduction in aged test specimen (mg/cm^2)	weight reduction in solution test specimen (mg/cm^2)	weight reduction in aged test specimen (mg/cm^2)
Present Invention	A15	43.5	0.47	0.040	0.034	0.17	-	-	0.03	remainder	5	2	5	3
	A16	46.8	0.38	0.026	0.012	0.33	-	-	0.02	remainder	3	2	4	3
	A17	44.5	0.47	0.009	0.020	0.28	0.22	0.05	0.02	remainder	4	3	4	4
	A18	46.5	0.47	0.011	0.006	0.26	0.14	0.06	0.02	remainder	5	3	5	4
	A19	45.0	0.35	0.018	0.028	0.23	0.33	0.04	0.02	remainder	4	3	5	4
	A20	43.9	0.49	0.010	0.026	0.11	0.12	0.03	0.02	remainder	5	4	6	5
	A21	44.8	0.48	0.006	0.027	0.39	-	-	0.01	remainder	4	2	5	4
Comparison	AC1	42.6*	0.56	0.041	0.032	0.23	-	-	0.02	remainder	10	11	13	13
	AC2	55.5*	0.55	0.036	0.035	0.26	-	-	0.02	remainder	4	12	5	15
	AC3	44.5	-*	0.044	0.034	0.33	-	-	0.02	remainder	7	8	13	15
	AC4	45.0	2.3*	0.011	0.022	0.24	-	-	0.03	remainder	6	15	4	17
	AC5	46.0	0.86	-*	0.012	0.28	-	-	0.02	remainder	5	14	5	16
	AC6	45.5	0.65	0.060*	0.015	0.20	-	-	0.02	remainder	5	13	6	15
	AC7	45.2	0.45	0.027	-*	0.08	-	-	0.02	remainder	3	14	4	15

* indicates a value outside the composition range of the present invention

C# refers to the C quantity incorporated as an unavoidable impurity

Table A3

Ni based alloy sheet		Composition (% by weight)									Corrosion tests using simulated VX gas decomposition supercritical water solution		Corrosion tests using simulated GB gas decomposition supercritical water solution	
		Cr	Mo	Mg	N	Mn	Fe	Si	C#	Ni and unavoidable impurities	weight reduction in solution test specimen (mg/cm^2)	weight reduction in aged test specimen (mg/cm^2)	weight reduction in solution test specimen (mg/cm^2)	weight reduction in aged test specimen (mg/cm^2)
Comparison	AC8	44.1	0.67	0.031	0.045*	0.17	-	-	0.02	remainder	14	16	15	18
	AC9	46.3	0.45	0.024	0.019	0.04*	-	-	0.01	remainder	4	4	6	16
	AC10	44.8	0.57	0.021	0.028	0.55*	-	-	0.02	remainder	15	16	17	19
	AC11	43.8	0.66	0.044	0.033	0.21	-	-	0.07*	remainder	8	14	9	15
Conventional	AU1	21.0	8.4	Co: 0.6		0.2	3.8	Ta+Nb: 3.6		remainder	40	37	57	49
	AU2	15.5	16.1	W: 3.7, Co: 0.5		0.5	5.7	-	-	remainder	54	45	70	66
	AU3	44.1	1.0	-		0.2	0.1	-	-	remainder	6	4	35	25

* indicates a value outside the composition range of the present invention

C# refers to the C quantity incorporated as an unavoidable impurity

From the results shown in Table A1 to Table A3 it is evident that both the solution test specimen and the aged test specimen for each of the Ni based alloy sheets A1 to A21 of the present invention displayed a smaller reduction in weight per unit area than either of the conventional Ni based alloy sheets AU1 or AU2, indicating a superior level of corrosion resistance. In addition, compared with the conventional Ni based alloy AU3, the Ni based alloy sheets A1 to A21 of the present invention displayed a smaller reduction in weight per unit area for the aged test specimen. These results confirm the excellent level of corrosion resistance provided by the aged test specimens of the Ni based alloy sheets A1 to A21 of the present invention. Furthermore, in the case of the comparative Ni based alloys AC1 to AC11, which have compositions outside the

ranges specified by the present invention, it is evident that either the corrosion resistance of the solution test specimen and/or the corrosion resistance of the aged test specimen is unsatisfactory in each case.

(Aspect B)

Using a raw material with a low C content in each case, the raw material was melted and cast in a normal high frequency induction furnace to prepare an ingot of thickness 12 mm. The ingot was then subjected to homogenizing heat treatment for 10 hours at 1230°C. Subsequently, with the temperature held within a range from 1000 to 1230°C, hot rolling was used to reduce the thickness by 1 mm per repetition, and this process was repeated until a final thickness of 5 mm was achieved. The sample was then subjected to solution treatment by holding the sample at 1200°C for 30 minutes followed by water quenching. The surface of the sample was then buffed, yielding a Ni based alloy sheet B1 to B21 of the present invention, or a comparative Ni based alloy sheet BC1 to BC11, with a composition shown in Table B1 to Table B3. In addition, using the compositions shown in Table B3, commercially available Ni based alloy sheets BU1 to BU3 of thickness 5 mm were also prepared.

Each of the Ni based alloy sheets B1 to B21 of the present invention, the comparative Ni based alloy sheets BC1 to BC11, and the conventional Ni based alloy sheets BU1 to BU3 was cut to prepare solution test specimens of dimensions 10 mm x 50 mm. In addition, in order to evaluate the effect of the phase stability on the corrosion resistance relative to a supercritical water environment containing inorganic acids, each of the Ni based alloy sheets B1 to B21 of the present invention, the comparative Ni based alloy sheets BC1 to BC11, and the conventional Ni based alloy sheets BU1 to BU3 was subjected to aging treatment by holding the sheet at 550°C for 1000 hours, and the sheet

was then cut to prepare aged test specimens of dimensions 10 mm x 50 mm.

Next, a flow type corrosion test apparatus was prepared using a Hastelloy C-276 pipe as an autoclave. A test solution is pumped into one end of the Hastelloy C-276 pipe of this flow type corrosion test apparatus using a high pressure pump, and is discharged from the other end of the pipe, while the test solution inside the Hastelloy C-276 pipe is maintained at a predetermined flow rate. The test solution is heated by a heater provided on the Hastelloy C-276 pipe, and the test solution is able to be maintained at a predetermined temperature. In addition, the test solution discharged from the other end of the Hastelloy C-276 pipe of the flow type corrosion test apparatus passes through a pressure reducing valve and is recovered in a reservoir tank.

Using the flow type corrosion test apparatus described above, corrosion tests were conducted using the inorganic acid containing supercritical water simulated solution described below. Namely, a test solution was prepared by mixing 0.05 mol/kg of hydrochloric acid into supercritical water with a fluid temperature of 550°C, a pressure of 40 MPa and a dissolved oxygen level of 8 ppm. This solution is an estimation of the supercritical water solution generated when PCBs or dioxin are decomposed and oxidized in supercritical water (and is hereafter referred to as a simulated PCB or dioxin decomposition supercritical water solution). This simulated PCB or dioxin decomposition supercritical water solution was fed into the Hastelloy C-276 pipe of the aforementioned flow type corrosion test apparatus, and the flow rate of the simulated PCB or dioxin decomposition supercritical water solution inside the Hastelloy C-276 pipe was adjusted to 6 g/min, thus forming a supercritical water environment containing an inorganic acid. Solution test specimens of the Ni based alloy sheets B1 to B21 of the present invention, the comparative Ni based alloy sheets BC1 to BC11, and the conventional Ni based alloy sheets BU1 to BU3 were then each held in this supercritical

water environment for a period of 100 hours. The surface of each test specimen was then inspected for pitting. The results are shown in Table B1 through Table B3.

In addition, in order to evaluate the effect of the phase stability on the corrosion resistance relative to a supercritical water environment containing this inorganic acid, aged test specimens of the Ni based alloy sheets B1 to B21 of the present invention, the comparative Ni based alloy sheets BC1 to BC11, and the conventional Ni based alloy sheets BU1 to BU3 were each held in the above supercritical water environment containing an inorganic acid for a period of 100 hours. The surface of each aged test specimen was then inspected for pitting. The results are shown in Table B1 through Table B3.

Table B1

Ni based alloy sheet		Composition (% by weight)										Corrosion tests using simulated PCB or dioxin decomposition supercritical water solution	
		Cr	Ta	Mg	N	Mn	Mo	Fe	Si	C#	Ni and unavoidable impurities	presence of pitting in solution test specimen	presence of pitting in aged test specimen
Present Invention	B1	30.7	2.01	0.016	0.012	0.18	-	0.12	0.021	0.02	remainder	no	no
	B2	29.3	2.41	0.014	0.008	0.24	-	-	-	0.02	remainder	no	no
	B3	41.6	1.01	0.019	0.011	0.14	-	-	-	0.01	remainder	no	no
	B4	37.6	1.11	0.011	0.021	0.29	-	-	-	0.02	remainder	no	no
	B5	33.4	2.96	0.012	0.013	0.14	-	-	-	0.02	remainder	no	no
	B6	37.6	1.48	0.001	0.014	0.19	-	-	-	0.02	remainder	no	no
	B7	34.2	2.36	0.049	0.007	0.16	-	-	-	0.02	remainder	no	no
	B8	34.7	2.34	0.016	0.002	0.17	-	-	-	0.01	remainder	no	no
	B9	36.4	1.87	0.023	0.039	0.11	-	-	-	0.02	remainder	no	no
	B10	35.2	1.96	0.026	0.025	0.05	-	-	-	0.02	remainder	no	no
	B11	35.3	2.38	0.021	0.018	0.49	-	-	-	0.02	remainder	no	no
	B12	33.6	1.77	0.018	0.029	0.24	0.11	-	-	0.02	remainder	no	no
	B13	34.8	1.98	0.015	0.020	0.16	1.98	-	-	0.02	remainder	no	no
	B14	34.1	1.76	0.033	0.025	0.11	-	0.5	-	0.02	remainder	no	no

C# refers to the C quantity incorporated as an unavoidable impurity

Table B2

Ni based alloy sheet		Composition (% by weight)										Corrosion tests using simulated PCB or dioxin decomposition supercritical water solution	
		Cr	Ta	Mg	N	Mn	Mo	Fe	Si	C#	Ni and unavoidable impurities	presence of pitting in solution test specimen	presence of pitting in aged test specimen
Present Invention	B15	33.7	1.87	0.031	0.030	0.16	-	0.99	-	0.02	remainder	no	no
	B16	34.8	2.34	0.026	0.017	0.38	-	-	0.01	0.02	remainder	no	no
	B17	34.8	2.17	0.028	0.021	0.18	-	-	0.09	0.03	remainder	no	no
	B18	32.5	2.27	0.030	0.006	0.26	0.21	0.14	-	0.02	remainder	no	no
	B19	35.1	1.75	0.032	0.028	0.23	-	0.33	0.06	0.01	remainder	no	no
	B20	34.1	1.69	0.021	0.013	0.11	0.22	-	0.04	0.02	remainder	no	no
	B21	34.7	1.76	0.023	0.027	0.39	0.31	0.24	0.03	0.01	remainder	no	no
Comparison	BC1	28.5*	1.56	0.018	0.032	0.24	-	-	-	0.02	remainder	yes	yes
	BC2	43.5*	1.86	0.015	0.035	0.21	-	-	-	0.02	remainder	no	yes
	BC3	32.5	-*	0.014	0.034	0.13	-	-	-	0.02	remainder	yes	yes
	BC4	35.0	3.30*	0.017	0.022	0.27	-	-	-	0.01	remainder	no	yes
	BC5	36.2	1.83	-*	0.012	0.38	-	-	-	0.02	remainder	no	yes
	BC6	35.4	1.62	0.055*	0.015	0.22	-	-	-	0.02	remainder	yes	yes
	BC7	35.7	1.45	0.022	-*	0.09	-	-	-	0.02	remainder	no	yes

* indicates a value outside the composition range of the present invention

C# refers to the C quantity incorporated as an unavoidable impurity

Table B3

Ni based alloy sheet		Composition (% by weight)										Corrosion tests using simulated PCB or dioxin decomposition supercritical water solution	
		Cr	Ta	Mg	N	Mn	Mo	Fe	Si	C#	Ni and unavoidable impurities	presence of pitting in solution test specimen	presence of pitting in aged test specimen
Comparison	BC8	34.8	1.67	0.024	0.045*	0.37	-	-	-	0.01	remainder	yes	yes
	BC9	36.1	1.45	0.016	0.019	0.04*	-	-	-	0.01	remainder	no	yes
	BC10	34.2	1.57	0.017	0.028	0.55*	-	-	-	0.02	remainder	yes	yes
	BC11	35.5	1.21	0.022	0.018	0.39	-	-	-	0.07*	remainder	no	yes
Conventional	BU1	21.0	8.4	Co: 0.6		0.2	-	3.8	Ta+Nb: 3.6		remainder	yes	yes
	BU2	15.5	16.1	W: 3.7, Co: 0.5		0.5	-	5.7	-	-	remainder	yes	yes
	BU3	44.1	1.0	-		0.2	-	0.1	-	-	remainder	no	yes

* indicates a value outside the composition range of the present invention

C# refers to the C quantity incorporated as an unavoidable impurity

From the results shown in Table B1 to Table B3 it is evident that both the solution test specimen and the aged test specimen for each of the Ni based alloy sheets B1 to B21 of the present invention displayed far less pitting than either of the conventional Ni based alloy sheets BU1 or BU2, indicating a superior level of corrosion resistance. However, in the case of the comparative Ni based alloy sheets BC1 to BC11, which have compositions outside the ranges specified by the present invention, it is evident that either the corrosion resistance of the solution test specimen and/or the corrosion resistance of the aged test specimen is unsatisfactory in each case.

(Aspect C)

Raw material was melted and cast in a normal high frequency induction furnace

to prepare ingots of thickness 12 mm, with the compositions shown in Table C1 through Table C4. Each ingot was then subjected to homogenizing heat treatment for 10 hours at 1230°C. Subsequently, with the temperature held within a range from 1000 to 1230°C, hot rolling was used to reduce the thickness by 1 mm per repetition, and this process was repeated until a final thickness of 5 mm was achieved. Each sample was then subjected to solution treatment by holding the sample at 1200°C for 30 minutes followed by water quenching. The surface of each sample was then polished using emery paper #600, yielding a series of Ni based alloy sheets C1 to C42 of the present invention, a series of comparative Ni based alloy sheets CC1 to CC11, and a series of conventional Ni based alloy sheets CU1 to CU3.

In order to impart internal stress and internal distortion to each of the Ni based alloy sheets C1 to C42 of the present invention, each of the comparative Ni based alloy sheets CC1 to CC11, and each of the conventional Ni based alloy sheets CU1 to CU3, each alloy sheet was subjected to cold rolling with a draft of 30%, yielding a sheet of thickness 3.5 mm in each case. Each of these sheets was then cut to prepare a series of rectangular block type solution test specimens, with dimensions of length 4 mm, width 4 mm and height 3.5 mm.

In addition, the method described below was used to evaluate the effect of the phase stability on the resistance to stress corrosion cracking in a supercritical water environment containing inorganic acids. First, each of the Ni based alloy sheets C1 to C42 of the present invention, the comparative Ni based alloy sheets CC1 to CC11, and the conventional Ni based alloy sheets CU1 to CU3 was subjected to aging treatment by holding the sheet at 450°C for 10,000 hours. The sheet was then polished using emery paper #600, and was subsequently subjected to cold rolling with a draft of 30% to impart internal stress and internal distortion to the sheet, thereby yielding a sheet of thickness

3.5 mm in each case. Each of these sheets was then cut to prepare a series of rectangular block type aged test specimens, with dimensions of length 4 mm, width 4 mm and height 3.5 mm.

Next, a flow type corrosion test apparatus was prepared using a titanium/Hastelloy C-276 double layered pipe comprising titanium on the inside and Hastelloy C-276 on the outside as an autoclave. A test solution is pumped into one end of the titanium/Hastelloy C-276 double layered pipe of this flow type corrosion test apparatus using a high pressure pump, and by heating the test solution with a heater provided at the end of the pipe, predetermined corrosion test conditions can be established. The test solution is discharged from the other end of the pipe, passes through a pressure reducing valve and is recovered in a reservoir tank.

A test solution was prepared by mixing 0.2 mol/kg of sulfuric acid and 0.2 mol/kg of phosphoric acid into supercritical water with a fluid temperature of 500°C, a pressure of 60 MPa and a dissolved oxygen level of 800 ppm (achieved by adding hydrogen peroxide). This supercritical water containing sulfuric acid and phosphoric acid is an estimation of the supercritical water solution generated when VX gas is decomposed and oxidized in supercritical water, and hereafter, this supercritical water solution containing sulfuric acid and phosphoric acid is referred to as a simulated VX gas decomposition solution.

In addition, another test solution was prepared by mixing 0.4 mol/kg of phosphoric acid and 0.14 mol/kg of hydrofluoric acid into supercritical water with a fluid temperature of 500°C, a pressure of 60 MPa and a dissolved oxygen level of 800 ppm (achieved by adding hydrogen peroxide). This supercritical water containing phosphoric acid and hydrofluoric acid is an estimation of the supercritical water solution generated when GB (sarin) gas is decomposed and oxidized in supercritical water, and

hereafter, this supercritical water solution containing phosphoric acid and hydrofluoric acid is referred to as a simulated GB gas decomposition solution.

The simulated VX gas decomposition solution and the simulated GB gas decomposition solution were fed into the titanium/Hastelloy C-276 double layered pipe of the aforementioned flow type corrosion test apparatus, and the flow rate of the simulated VX gas decomposition solution or simulated GB gas decomposition solution inside the double layered pipe was adjusted to 6 g/min, thus forming a supercritical water environment containing inorganic acids. Solution test specimens of the Ni based alloy sheets C1 to C42 of the present invention, the comparative Ni based alloy sheets CC1 to CC11, and the conventional Ni based alloy sheets CU1 to CU3 were then each held in this supercritical water environment for a period of 100 hours. The surface of each test specimen was then inspected for stress corrosion cracking. The results are shown in Table C5 and Table C6.

In addition, in order to evaluate the effect of the phase stability on the resistance to stress corrosion cracking in a supercritical water environment containing inorganic acids, aged test specimens of the Ni based alloy sheets C1 to C42 of the present invention, the comparative Ni based alloy sheets CC1 to CC11, and the conventional Ni based alloy sheets CU1 to CU3 were each held in the above supercritical water environment containing inorganic acids for a period of 100 hours. The surface of each aged test specimen was then inspected for stress corrosion cracking. The results are shown in Table C5 and Table C6.

Table C1

Ni based alloy sheet		Composition (% by weight)					(Remainder: Ni and unavoidable impurities)					
		Cr	W	Mg	N	Mn	Nb	Mo	Hf	Fe	Si	C#
Present Invention	C1	36.1	0.32	0.0145	0.008	0.27	-	-	-	-	-	0.02
	C2	41.9	0.45	0.016	0.010	0.13	-	-	-	-	-	0.01
	C3	39.3	0.02	0.014	0.021	0.29	-	-	-	-	-	0.02
	C4	38.2	0.48	0.015	0.015	0.25	-	-	-	-	-	0.02
	C5	40.4	0.48	0.002	0.011	0.14	-	-	-	-	-	0.02
	C6	39.4	0.36	0.038	0.007	0.12	-	-	-	-	-	0.02
	C7	40.3	0.45	0.027	0.001	0.18	-	-	-	-	-	0.02
	C8	41.4	0.24	0.014	0.039	0.14	-	-	-	-	-	0.01
	C9	38.2	0.36	0.033	0.026	0.06	-	-	-	-	-	0.02
	C10	39.1	0.38	0.024	0.018	0.49	-	-	-	-	-	0.02
	C11	40.2	0.14	0.012	0.011	0.16	1.4	-	-	0.26	0.024	0.02
	C12	40.7	0.27	0.019	0.027	0.20	1.04	-	-	-	-	0.02
	C13	37.8	0.29	0.017	0.024	0.25	5.96	-	-	-	-	0.02
	C14	37.7	0.37	0.027	0.031	0.19	3.6	-	-	-	-	0.02

C# refers to the C quantity incorporated as an unavoidable impurity

Table C2

Ni based alloy sheet		Composition (% by weight)					(Remainder: Ni and unavoidable impurities)					
		Cr	W	Mg	N	Mn	Nb	Mo	Hf	Fe	Si	C#
Present Invention	C15	38.3	0.32	0.015	0.007	0.23	4.5	-	-	-	-	0.02
	C16	41.1	0.37	0.032	0.027	0.14	2.1	0.01	-	-	-	0.02
	C17	37.7	0.37	0.027	0.031	0.19	-	0.49	-	-	-	0.01
	C18	38.2	0.96	0.013	0.014	0.15	-	0.15	-	-	-	0.02
	C19	39.4	0.48	0.001	0.013	0.18	-	0.23	-	-	-	0.02
	C20	31.2	0.36	0.048	0.008	0.17	-	0.34	-	-	-	0.02
	C21	39.8	0.04	0.023	0.014	0.26	2.9	-	0.01	-	-	0.02
	C22	39.2	0.17	0.029	0.026	0.17	-	-	0.09	-	-	0.03
	C23	38.2	0.36	0.026	0.025	0.05	-	-	0.03	-	-	0.02
	C24	39.3	0.38	0.020	0.019	0.49	-	-	0.05	-	-	0.02
	C25	37.2	0.44	0.012	0.011	0.18	-	-	0.07	-	-	0.02
	C26	39.5	0.37	0.031	0.007	0.21	-	0.24	0.03	-	-	0.02
	C27	38.1	0.45	0.034	0.027	0.24	-	-	-	0.12	-	0.02
	C28	36.1	0.03	0.023	0.019	0.13	-	-	-	9.89	-	0.02

C# refers to the C quantity incorporated as an unavoidable impurity

Table C3

Ni based alloy sheet		Composition (% by weight)					(Remainder: Ni and unavoidable impurities)					
		Cr	W	Mg	N	Mn	Nb	Mo	Hf	Fe	Si	C#
Present Invention	C29	38.3	0.32	0.015	0.007	0.23	-	-	-	2.85	-	0.02
	C30	39.6	0.45	0.017	0.011	0.14	-	-	-	5.11	-	0.02
	C31	37.6	0.11	0.015	0.020	0.28	-	-	-	6.38	-	0.01
	C32	39.7	0.18	0.027	0.025	0.26	-	-	-	-	0.01	0.02
	C33	38.8	0.43	0.024	0.034	0.19	-	-	-	-	0.09	0.02
	C34	38.2	0.36	0.048	0.008	0.17	-	-	-	-	0.05	0.02
	C35	39.6	0.45	0.030	0.030	0.14	-	-	-	0.27	0.03	0.02
	C36	40.2	0.22	0.044	0.021	0.21	1.88	0.34	0.02	-	0.02	0.01
	C37	41.3	0.47	0.032	0.028	0.13	2.03	-	0.05	1.27	0.02	0.02
	C38	41.9	0.24	0.019	0.031	0.17	1.63	-	-	2.58	-	0.01
	C39	40.6	0.18	0.029	0.025	0.12	1.22	-	-	-	0.07	0.02
	C40	39.6	0.36	0.027	0.020	0.16	1.56	-	0.04	-	-	0.02
	C41	39.1	0.36	0.030	0.024	0.12	-	0.31	-	3.2	-	0.02
	C42	39.7	0.67	0.031	0.030	0.16	-	-	0.05	-	0.02	0.02

C# refers to the C quantity incorporated as an unavoidable impurity

Table C4

Ni based alloy sheet		Composition (% by weight)				(Remainder: Ni and unavoidable impurities)				
		Cr	W	Mg	N	Mn	Mo	Fe	Si	C#
Comparison	CC1	35.5*	0.36	0.021	0.038	0.24	-	-	-	0.01
	CC2	42.5*	0.45	0.026	0.035	0.26	-	-	-	0.01
	CC3	39.4	-*	0.035	0.031	0.15	-	-	-	0.02
	CC4	42.0	0.60*	0.019	0.025	0.29	-	-	-	0.02
	CC5	39.2	0.13	-*	0.017	0.38	-	-	-	0.02
	CC6	39.4	0.32	0.055*	0.016	0.22	-	-	-	0.02
	CC7	40.7	0.45	0.029	-*	0.08	-	-	-	0.02
	CC8	39.8	0.47	0.021	0.046*	0.39	-	-	-	0.01
	CC9	41.1	0.45	0.026	0.022	0.04*	-	-	-	0.01
	CC10	39.2	0.37	0.019	0.025	0.55*	-	-	-	0.02
	CC11	39.2	0.44	0.022	0.021	0.18	-	-	-	0.07*
Conventional	CU1	21.0	-	Co: 0.6		0.2	8.4	3.8	-	
	CU2	15.5	3.7	Co: 0.5		0.5	16.1	5.7	-	
	CU3	28.7	2.6	Co: 1.87		1.1	5.0	14.6	Cu: 1.8	

* indicates a value outside the composition range of the present invention

C# refers to the C quantity incorporated as an unavoidable impurity

Table C5

Ni based alloy sheet		Corrosion test results using simulated VX gas decomposition solution		Corrosion test results using simulated GB gas decomposition solution	
		Presence of stress corrosion cracking in solution test specimen	Presence of stress corrosion cracking in aged test specimen	Presence of stress corrosion cracking in solution test specimen	Presence of stress corrosion cracking in aged test specimen
Present Invention	C1	no	no	no	no
	C2	no	no	no	no
	C3	no	no	no	no
	C4	no	no	no	no
	C5	no	no	no	no
	C6	no	no	no	no
	C7	no	no	no	no
	C8	no	no	no	no
	C9	no	no	no	no
	C10	no	no	no	no
	C11	no	no	no	no
	C12	no	no	no	no
	C13	no	no	no	no
	C14	no	no	no	no
	C15	no	no	no	no
	C16	no	no	no	no
	C17	no	no	no	no
	C18	no	no	no	no
	C19	no	no	no	no
	C20	no	no	no	no
	C21	no	no	no	no
	C22	no	no	no	no
	C23	no	no	no	no
	C24	no	no	no	no
	C25	no	no	no	no
	C26	no	no	no	no
	C27	no	no	no	no
	C28	no	no	no	no

Table C6

Ni based alloy sheet		Corrosion test results using simulated VX gas decomposition solution: Presence of stress corrosion cracking in solution test specimen	Corrosion test results using simulated VX gas decomposition solution: Presence of stress corrosion cracking in aged test specimen	Corrosion test results using simulated GB gas decomposition solution: Presence of stress corrosion cracking in solution test specimen	Corrosion test results using simulated GB gas decomposition solution: Presence of stress corrosion cracking in aged test specimen	Remarks
Present Invention	C29	no	no	no	no	-
	C30	no	no	no	no	-
	C31	no	no	no	no	-
	C32	no	no	no	no	-
	C33	no	no	no	no	-
	C34	no	no	no	no	-
	C35	no	no	no	no	-
	C36	no	no	no	no	-
	C37	no	no	no	no	-
	C38	no	no	no	no	-
	C39	no	no	no	no	-
	C40	no	no	no	no	-
	C41	no	no	no	no	-
	C42	no	no	no	no	-
Comparison	CC1	no	yes	no	yes	-
	CC2	no	-	no	-	cracked during cold rolling
	CC3	no	yes	no	yes	-
	CC4	no	-	no	-	cracked during cold rolling
	CC5	no	yes	no	yes	-
	CC6	no	yes	no	yes	-
	CC7	no	yes	no	yes	-
	CC8	yes	yes	yes	yes	-
	CC9	no	yes	no	yes	-
	CC10	no	yes	no	yes	-
	CC11	no	yes	no	yes	-
Conventional	CU1	yes	yes	yes	yes	-
	CU2	yes	yes	yes	yes	-
	CU3	no	yes	no	yes	-

From the results shown in Table C1 to Table C6 it is evident that both the solution test specimen and the aged test specimen for each of the Ni based alloy sheets C1 to C42 of the present invention displayed none of the stress corrosion cracking seen in the conventional Ni based alloy sheets CU1 and CU2, indicating a superior level of resistance to stress corrosion cracking. However, in the case of the comparative Ni based alloy sheets CC1 to CC11, which have compositions outside the ranges specified by the present invention, it is evident that stress corrosion cracking developed in either the solution test specimen and/or the aged test specimen, and there was also a marked increase in overall corrosion.

(Aspect D)

Raw material was melted and cast in a normal high frequency induction furnace to prepare ingots of thickness 12 mm, with the compositions shown in Table D1 through Table D4. Each ingot was then subjected to homogenizing heat treatment for 10 hours at 1230°C. Subsequently, with the temperature held within a range from 1000 to 1230°C, hot rolling was used to reduce the thickness by 1 mm per repetition, and this process was repeated until a final thickness of 5 mm was achieved. Each sample was then subjected to solution treatment by holding the sample at 1200°C for 30 minutes followed by water quenching. The surface of each sample was then buffed, yielding a series of Ni based alloy sheets D1 to D42 of the present invention, a series of comparative Ni based alloy sheets DC1 to DC11, and a series of conventional Ni based alloy sheets DU1 to DU3.

In order to impart internal stress and internal distortion to each of the Ni based alloy sheets D1 to D42 of the present invention, each of the comparative Ni based alloy sheets DC1 to DC11, and each of the conventional Ni based alloy sheets DU1 to DU3,

each alloy sheet was subjected to cold rolling with a draft of 20%, yielding a sheet of thickness 4 mm in each case. Each of these sheets was then cut to prepare a series of cube-like solution test specimens, with dimensions of length 4 mm, width 4 mm and height 4 mm.

In addition, the method described below was used to evaluate the effect of the phase stability on the resistance to stress corrosion cracking in a supercritical water environment containing inorganic acids. First, each of the Ni based alloy sheets D1 to D42 of the present invention, the comparative Ni based alloy sheets DC1 to DC11, and the conventional Ni based alloy sheets DU1 to DU3 was subjected to aging treatment by holding the sheet at 500°C for 1000 hours. The sheet was then subjected to cold rolling with a draft of 20% to impart internal stress and internal distortion to the sheet, thereby yielding a sheet of thickness 4 mm in each case. Each of these sheets was then cut to prepare a series of cube-like aged test specimens, with dimensions of length 4 mm, width 4 mm and height 4 mm.

Next, a flow type corrosion test apparatus was prepared using a titanium/Hastelloy C-276 double layered pipe comprising titanium on the inside and Hastelloy C-276 on the outside as an autoclave. A test solution is pumped into one end of the titanium/Hastelloy C-276 double layered pipe of this flow type corrosion test apparatus using a high pressure pump, and by heating the test solution with a heater provided at the end of the pipe, predetermined corrosion test conditions can be established. The test solution is discharged from the other end of the pipe, passes through a pressure reducing valve and is recovered in a reservoir tank.

A test solution was prepared by mixing 0.03 mol/kg of hydrochloric acid into supercritical water with a fluid temperature of 500°C, a pressure of 60 MPa and a dissolved oxygen level of 800 ppm (achieved by adding hydrogen peroxide).

This supercritical water containing hydrochloric acid is an estimation of the supercritical water solution generated when PCBs or dioxin are decomposed and oxidized in supercritical water, and hereafter, this supercritical water solution containing hydrochloric acid is referred to as a simulated PCB or dioxin decomposition solution.

This simulated PCB or dioxin decomposition solution was fed into the titanium/Hastelloy C-276 double layered pipe of the aforementioned flow type corrosion test apparatus, and the flow rate of the simulated PCB or dioxin decomposition solution inside the double layered pipe was adjusted to 6 g/min, thus forming a supercritical water environment containing an inorganic acid. Solution test specimens of the Ni based alloy sheets D1 to D42 of the present invention, the comparative Ni based alloy sheets DC1 to DC11, and the conventional Ni based alloy sheets DU1 to DU3 were then each held in this supercritical water environment for a period of 100 hours. The surface of each test specimen was then inspected for stress corrosion cracking. The results are shown in Table D1 through Table D4.

In addition, in order to evaluate the effect of the phase stability on the resistance to stress corrosion cracking in a supercritical water environment containing inorganic acids, aged test specimens of the Ni based alloy sheets D1 to D42 of the present invention, the comparative Ni based alloy sheets DC1 to DC11, and the conventional Ni based alloy sheets DU1 to DU3 were each held in the above supercritical water environment containing an inorganic acid for a period of 100 hours. The surface of each aged test specimen was then inspected for stress corrosion cracking. The results are shown in Table D1 through Table D4.

Table D1

Ni based alloy sheet		Composition (% by weight) (Remainder: Ni and unavoidable impurities)											Corrosion test results using simulated PCB or dioxin decomposition solution	
		Cr	W	Mg	N	Mn	Nb	Mo	Hf	Fe	Si	C#	presence of stress corrosion cracking in solution test specimen	presence of stress corrosion cracking in aged test specimen
Present Invention	D1	28.3	0.32	0.015	0.007	0.23	-	-	-	-	-	0.02	no	no
	D2	33.6	0.45	0.017	0.011	0.14	-	-	-	-	-	0.02	no	no
	D3	31.6	0.11	0.015	0.020	0.28	-	-	-	-	-	0.01	no	no
	D4	32.2	0.96	0.013	0.014	0.15	-	-	-	-	-	0.02	no	no
	D5	30.4	0.48	0.001	0.013	0.18	-	-	-	-	-	0.02	no	no
	D6	31.2	0.36	0.048	0.008	0.17	-	-	-	-	-	0.02	no	no
	D7	30.7	0.55	0.017	0.001	0.18	-	-	-	-	-	0.02	no	no
	D8	32.4	0.44	0.024	0.038	0.12	-	-	-	-	-	0.01	no	no
	D9	33.2	0.36	0.026	0.025	0.05	-	-	-	-	-	0.02	no	no
	D10	29.3	0.38	0.020	0.019	0.49	-	-	-	-	-	0.02	no	no
	D11	30.2	0.44	0.012	0.011	0.18	1.3	-	-	0.15	0.021	0.02	no	no
	D12	32.8	0.28	0.016	0.021	0.15	5.97	-	-	-	-	0.02	no	no
	D13	31.1	0.36	0.030	0.024	0.12	2.5	-	-	-	-	0.02	no	no
	D14	33.7	0.67	0.031	0.030	0.16	3.6	-	-	-	-	0.02	no	no

C# refers to the C quantity incorporated as an unavoidable impurity

Table D2

Ni based alloy sheet		Composition (% by weight) (Remainder: Ni and unavoidable impurities)											Corrosion test results using simulated PCB or dioxin decomposition solution	
		Cr	W	Mg	N	Mn	Nb	Mo	Hf	Fe	Si	C#	presence of stress corrosion cracking in solution test specimen	presence of stress corrosion cracking in aged test specimen
Present Invention	D15	28.3	0.32	0.015	0.007	0.23	4.5	-	-	-	-	0.02	no	no
	D16	31.1	0.36	0.030	0.024	0.12	2.1	0.02	-	-	-	0.02	no	no
	D17	33.7	0.67	0.031	0.030	0.16	-	0.48	-	-	-	0.01	no	no
	D18	32.2	0.96	0.013	0.014	0.15	-	0.15	-	-	-	0.02	no	no
	D19	30.4	0.48	0.001	0.013	0.18	-	0.23	-	-	-	0.02	no	no
	D20	31.2	0.36	0.048	0.008	0.17	-	0.34	-	-	-	0.02	no	no
	D21	34.8	0.34	0.026	0.017	0.38	2.9	-	0.01	-	-	0.02	no	no
	D22	34.8	0.17	0.028	0.021	0.18	-	-	0.09	-	-	0.03	no	no
	D23	33.2	0.36	0.026	0.025	0.05	-	-	0.03	-	-	0.02	no	no
	D24	29.3	0.38	0.020	0.019	0.49	-	-	0.05	-	-	0.02	no	no
	D25	30.2	0.44	0.012	0.011	0.18	-	-	0.07	-	-	0.02	no	no
	D26	32.5	0.27	0.030	0.006	0.26	-	0.21	0.02	-	-	0.02	no	no
	D27	31.1	0.45	0.032	0.029	0.22	-	-	-	0.14	-	0.02	no	no
	D28	30.1	0.49	0.021	0.013	0.11	-	-	-	9.88	-	0.02	no	no

C# refers to the C quantity incorporated as an unavoidable impurity

Table D3

Ni based alloy sheet		Composition (% by weight) (Remainder: Ni and unavoidable impurities)											Corrosion test results using simulated PCB or dioxin decomposition solution	
		Cr	W	Mg	N	Mn	Nb	Mo	Hf	Fe	Si	C#	presence of stress corrosion cracking in solution test specimen	presence of stress corrosion cracking in aged test specimen
Present Invention	D29	28.3	0.32	0.015	0.007	0.23	-	-	-	2.85	-	0.02	no	no
	D30	33.6	0.45	0.017	0.011	0.14	-	-	-	5.11	-	0.02	no	no
	D31	31.6	0.11	0.015	0.020	0.28	-	-	-	6.38	-	0.01	no	no
	D32	32.2	0.96	0.013	0.014	0.15	-	-	-	-	0.01	0.02	no	no
	D33	30.4	0.48	0.001	0.013	0.18	-	-	-	-	0.09	0.02	no	no
	D34	31.2	0.36	0.048	0.008	0.17	-	-	-	-	0.05	0.02	no	no
	D35	29.6	0.45	0.031	0.031	0.16	-	-	-	0.26	0.02	0.02	no	no
	D36	30.2	0.32	0.042	0.025	0.20	1.88	0.33	0.02	-	0.03	0.01	no	no
	D37	31.3	0.47	0.030	0.038	0.14	2.03	-	0.04	1.22	0.02	0.02	no	no
	D38	32.9	0.22	0.029	0.033	0.13	1.63	-	-	0.58	-	0.01	no	no
	D39	30.6	0.18	0.028	0.026	0.11	1.22	-	-	-	0.08	0.02	no	no
	D40	29.6	0.35	0.022	0.022	0.14	1.56	-	0.04	-	-	0.02	no	no
	D41	31.1	0.36	0.030	0.024	0.12	-	0.031	-	3.2	-	0.02	no	no
	D42	33.7	0.67	0.031	0.030	0.16	-	-	0.05	-	0.02	0.02	no	no

C# refers to the C quantity incorporated as an unavoidable impurity

Table D4

Ni based alloy sheet		Composition (% by weight) (Remainder: Ni and unavoidable impurities)									Corrosion test results using simulated PCB or dioxin decomposition solution		Remarks
		Cr	W	Mg	N	Mn	Mo	Fe	Si	C#	presence of stress corrosion cracking in solution test specimen	presence of stress corrosion cracking in aged test specimen	
Comparison	DC1	27.5*	0.56	0.019	0.034	0.25	-	-	-	0.02	yes	yes	-
	DC2	34.5*	0.85	0.016	0.031	0.22	-	-	-	0.02	no	no	overall corrosion
	DC3	32.4	-*	0.015	0.032	0.16	-	-	-	0.01	yes	yes	-
	DC4	33.0	1.25*	0.018	0.022	0.28	-	-	-	0.02	no	yes	-
	DC5	31.2	0.13	-*	0.012	0.39	-	-	-	0.02	no	yes	-
	DC6	32.4	0.62	0.055*	0.015	0.21	-	-	-	0.02	yes	yes	-
	DC7	32.7	0.55	0.017	-*	0.18	-	-	-	0.02	no	yes	-
	DC8	29.8	0.67	0.025	0.046*	0.38	-	-	-	0.01	yes	yes	-
	DC9	31.1	0.45	0.016	0.019	0.04*	-	-	-	0.01	no	yes	-
	DC10	33.2	0.57	0.017	0.029	0.55*	-	-	-	0.02	yes	yes	-
	DC11	30.2	0.44	0.012	0.011	0.18	-	-	-	0.07*	no	yes	-
Conventional	DU1	21.0	-	Co: 0.6		0.2	8.4	3.8	-		yes	yes	-
	DU2	15.5	3.7	Co: 0.5		0.5	16.1	5.7	-		yes	yes	-
	DU3	28.7	2.6	Co: 1.87		1.1	5.0	14.6	Cu: 1.8		no	yes	-

* indicates a value outside the composition range of the present invention

C# refers to the C quantity incorporated as an unavoidable impurity

From the results shown in Table D1 to Table D4 it is evident that both the solution test specimen and the aged test specimen for each of the Ni based alloy sheets D1 to D42 of the present invention displayed none of the stress corrosion cracking seen in the conventional Ni based alloy sheets DU1 and DU2, indicating a superior level of resistance to stress corrosion cracking. However, in the case of the comparative Ni based alloy sheets DC1 to DC11, which have compositions outside the ranges specified by the present invention, it is evident that either stress corrosion cracking developed in

the solution test specimen and/or the aged test specimen, or there was a marked increase in overall corrosion.

INDUSTRIAL APPLICABILITY

As described above, a Ni based alloy of the aspect A of the present invention displays excellent corrosion resistance in supercritical water environments containing sulfuric acid, phosphoric acid and hydrofluoric acid, and can be used in such environments for extended periods, meaning the alloy has excellent industrial potential in areas such as the detoxification of chemical weapons and the like.

A Ni based alloy of this aspect A is most effective when used in supercritical water environments containing sulfuric acid, phosphoric acid and hydrofluoric acid, although potential uses of the alloy are not restricted to this type of environment, and the alloy can also be used in supercritical water environments containing hydrochloric acid or nitric acid, supercritical water environments containing chloride salts such as sodium chloride, magnesium chloride and calcium chloride, or supercritical water environments containing ammonia. Accordingly, the Ni based alloy can also be used as the material for supercritical water devices used for treating space related waste products, atomic waste products, power production waste products, as well as general industrial waste.

Furthermore, if a Ni based alloy of this aspect A is used in the production of the process reaction vessel in a treatment system, then the outside of the vessel could also be formed from a strong material such as stainless steel or the like, and the Ni based alloy then used to clad or line the interior surface of the stainless steel vessel.

Furthermore, a Ni based alloy of the aspect B of the present invention displays excellent corrosion resistance in supercritical water environments containing hydrochloric acid, and can be used in such environments for extended periods, meaning

the alloy has excellent environmental and industrial potential in areas such as the detoxification of PCBs and dioxin and the like.

A Ni based alloy of this aspect B is most effective when used in supercritical water environments containing hydrochloric acid, although potential uses of the alloy are not restricted to this type of environment, and the alloy can also be used in supercritical water environments containing sulfuric acid, phosphoric acid, hydrofluoric acid or nitric acid, supercritical water environments containing chloride salts such as sodium chloride, magnesium chloride and calcium chloride, or supercritical water environments containing ammonia. Accordingly, the Ni based alloy can also be used as the material for supercritical water devices used for treating space related waste products, atomic waste products, power production waste products, as well as general industrial waste.

Furthermore, if a Ni based alloy of this aspect B is used in the production of the process reaction vessel in a treatment system, then the outside of the vessel could also be formed from a strong material such as stainless steel or the like, and the Ni based alloy then used to clad or line the interior surface of the stainless steel vessel.

In addition, a Ni based alloy of the aspect C of the present invention displays excellent resistance to stress corrosion cracking in supercritical water environments containing either sulfuric acid and phosphoric acid, or phosphoric acid and hydrofluoric acid, and can be used in such environments for extended periods, meaning the alloy has excellent environmental and industrial potential in areas such as the detoxification of VX gas and GB gas and the like.

A Ni based alloy of this aspect C is most effective when used in supercritical water environments containing non-chlorine based inorganic acids such as sulfuric acid, phosphoric acid and hydrofluoric acid, although potential uses of the alloy are not restricted to this type of environment, and the alloy can also be used in supercritical

water environments containing hydrochloric acid or nitric acid, supercritical water environments containing chloride salts such as sodium chloride, magnesium chloride and calcium chloride, or supercritical water environments containing ammonia. Accordingly, the Ni based alloy can also be used as the material for supercritical water devices used for treating space related waste products, atomic waste products, power production waste products, as well as general industrial waste.

Furthermore, if a Ni based alloy of this aspect C is used in the production of the reaction chamber in a treatment system, then the outside of the chamber could also be formed from a strong material such as stainless steel or the like, and the Ni based alloy then used to clad or line the interior surface of the stainless steel chamber.

Furthermore, a Ni based alloy of the aspect D of the present invention displays excellent resistance to stress corrosion cracking in supercritical water environments containing hydrochloric acid, and can be used in such environments for extended periods, meaning the alloy has excellent environmental and industrial potential in areas such as the detoxification of PCBs and dioxin and the like.

A Ni based alloy of this aspect D is most effective when used in supercritical water environments containing hydrochloric acid, although potential uses of the alloy are not restricted to this type of environment, and the alloy can also be used in supercritical water environments containing sulfuric acid, phosphoric acid, hydrofluoric acid or nitric acid, supercritical water environments containing chloride salts such as sodium chloride, magnesium chloride and calcium chloride, or supercritical water environments containing ammonia. Accordingly, the Ni based alloy can also be used as the material for supercritical water devices used for treating space related waste products, atomic waste products, power production waste products, as well as general industrial waste.

Furthermore, if a Ni based alloy of this aspect D is used in the production of the

reaction chamber in a treatment system, then the outside of the chamber could also be formed from a strong material such as stainless steel or the like, and the Ni based alloy then used to clad or line the interior surface of the stainless steel chamber.